

Work Order ID 66903

Wednesday, March 02, 2011 1:46:04 PM

Page 1

Item ID: D3917-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Washer

Start Date: 3/2/2011 Start Qty: 40.00

Cust Item ID:

Required Date: 3/9/2011 Req'd Qty: 40.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

11-03-08

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation,
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3917

A

100

0.00



Hardinge

Hardinge CNC Lathe Small

Memo

TURN AS PER FOLIO FA876 & DWG

FOLIO REV:

DWG REV:

A

SH 11/3/7

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

SH 11/3/7

44

44

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Wednesday, March 02, 2011 1:46:05 PM

Page 2

Item ID: D3917-3

Accept

Revision ID:

Item Name: Washer

Start Date: 3/2/2011 Start Qty: 40.00

Required Date: 3/9/2011 Req'd Qty: 40.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

B.A 11/03/07

44

Ø

130

Identify as per dwg & Stock Location: 92

0.00



Packaging

Memo

0.00

Packaging

counters

11/3/8 SP

44x

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/9

CL 11/03/08

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Wednesday, March 02, 2011 1:45:59 PM

Page 1

Work Order ID: 66903

Parent Item: D3917-3

Parent Item Name: Washer




Start Date: 3/2/2011

Required Date: 3/9/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: Ipp Rev:A New Issue 09-12-02 JLM Verified by:DD IPP Rev:B as
per dwg REV.A DD 10.02.22 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNR0.750 		Purchased	No			100	f	61.8400	0.02	0.842105		11/3/7	
Delrin Round Bar 0.75"													

Location

Loc Qty

Loc Code

MAT

13.384

116183

13.384

MAT050

48.456

112418

0.12

115472

48.336

8.12

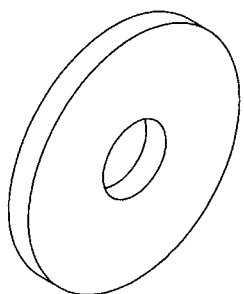
W/O:		WORK ORDER CHANGES					
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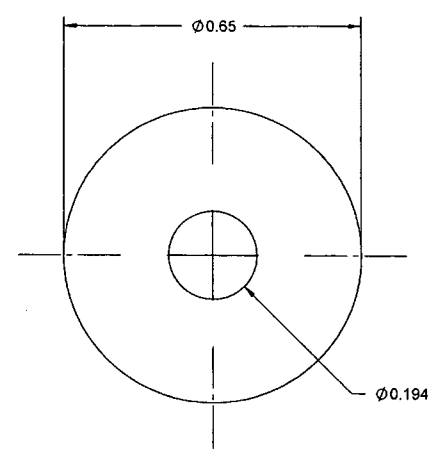
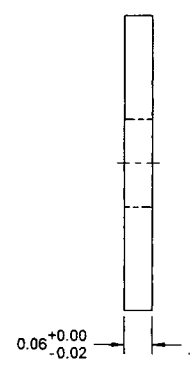
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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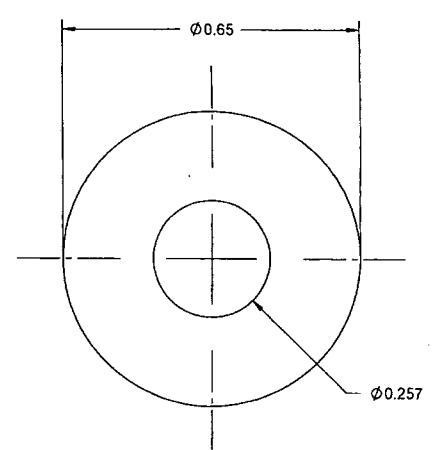
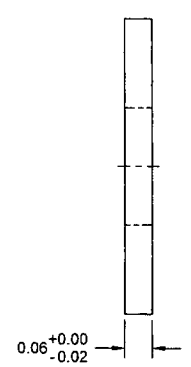
NOTE: Date & initial all entries



ISO VIEW



D3917-1 WASHER



D3917-3 WASHER

#66903

RELEASED
2010-02-16

NOTES:

- 1) MATERIAL: DELRIN II I50E OR ACETRON GP ACETAL, COLOR BLACK
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

A		NEW ISSUE		JPH	10.01.29
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED	<i>[Signature]</i>	DRAWING NO.	D3917	REV. A	SHEET 1 OF 1
MFG. APPR.	<i>[Signature]</i>	TITLE	WASHER (350 BASKET)	SCALE	NTS
APPROVED	<i>[Signature]</i>	DATE 10.01.29			
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COME OR BE COME REVEALED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

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